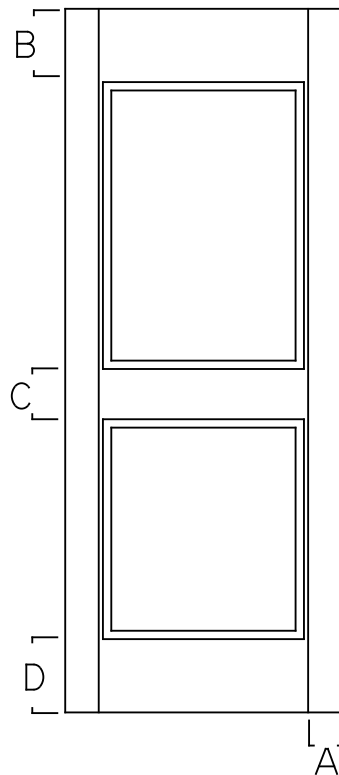


Classic Raised Panel

Standards Unless Otherwise Specified

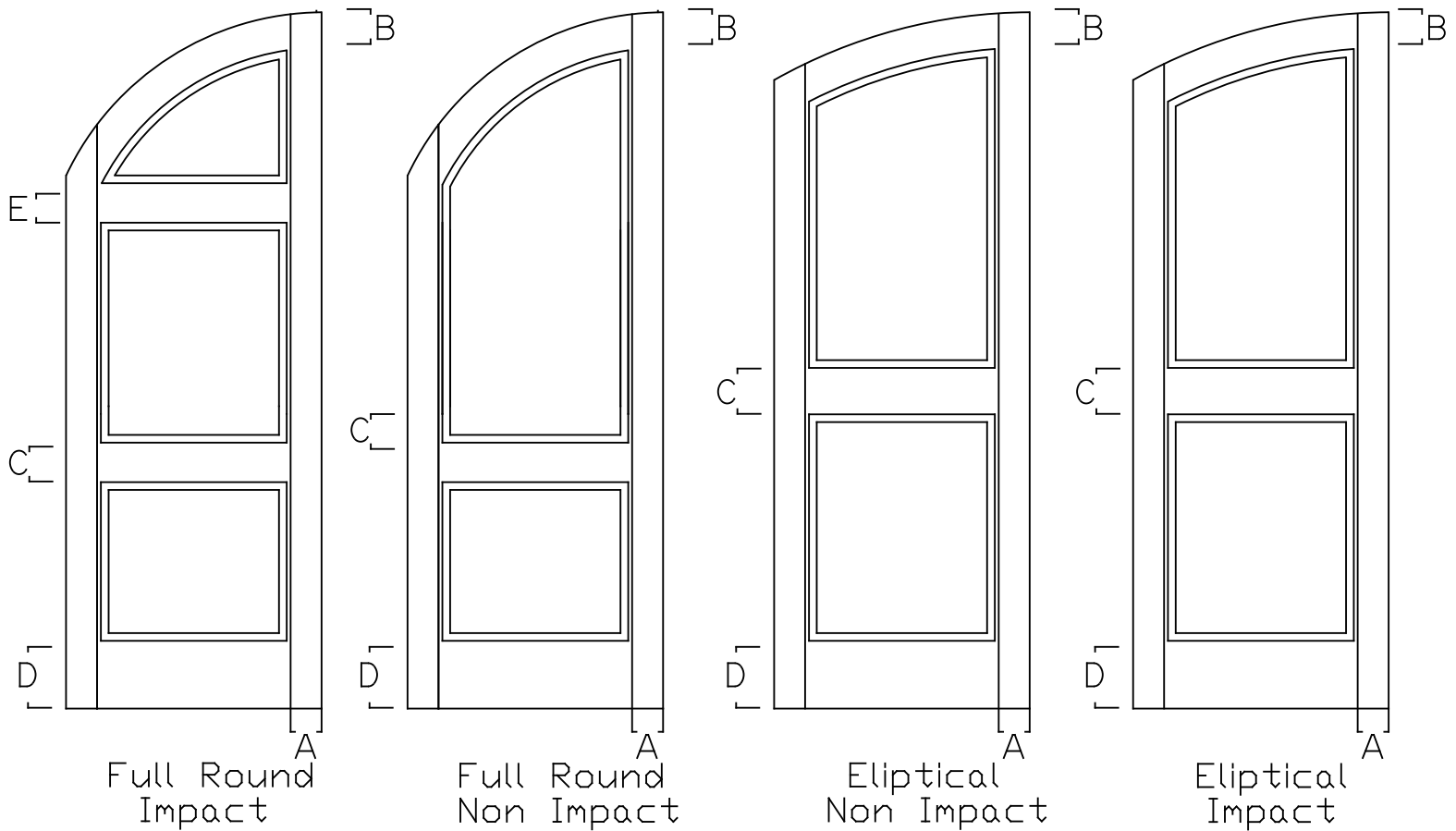
	Impact		Non Impact
A. Vertical Stile Width	2"		2"
B. Top Rail Height	4"		4"
C. Mid Rail Height	2½"		2½"
D. Bottom Rail Height	4"		4"
Thickness	1¼"		1¼"
Maximum Panel Size	30" 120"	Width Height	30" 120"



Classic Raised Panel Arch Top

Note. Impact Rating On Full Round Double Hung Portion Only.

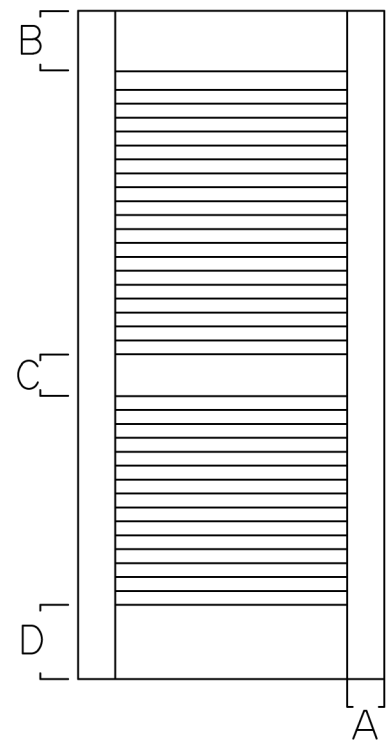
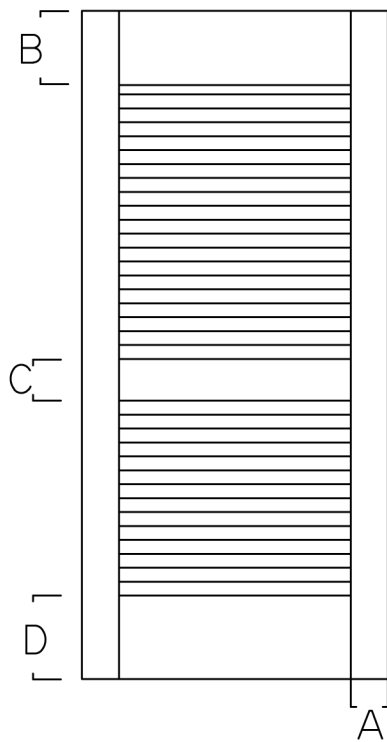
	Impact		Non Impact
A. Vertical Stile Width	2"		2"
B. Top Rail Height	2"		2"
C. Mid Rail Height	2¼"		2¼"
D. Bottom Rail Height	4½"		4"
E. Spring Line Rail Height	2¼"		NA
Thickness	1¼"		1¼"
Maximum Panel Size	30" 120"	Width Height	30" 120"



Classic Louver

Note. Rail Sizes May Vary Depending On Louver Spacing.

	Impact	Non Impact
A. Vertical Stile Width	2"	2"
B. Top Rail Height	4"	3 ¹ / ₄ "
C. Mid Rail Height	2 ¹ / ₄ "	2 ¹ / ₄ "
D. Bottom Rail Height	4 ¹ / ₂ "	4"
Thickness	1 ¹ / ₄ "	1 ¹ / ₄ "
Louver Angle	20 °	20 °
Louver Size	1 ¹ / ₂ "	1 ¹ / ₂ "

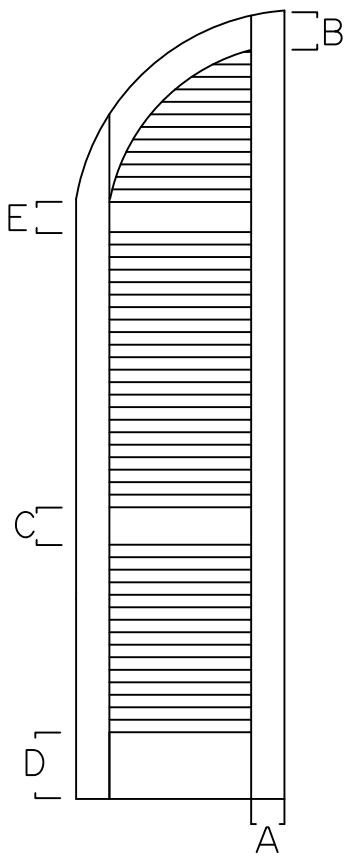


Classic Louver Arch Top

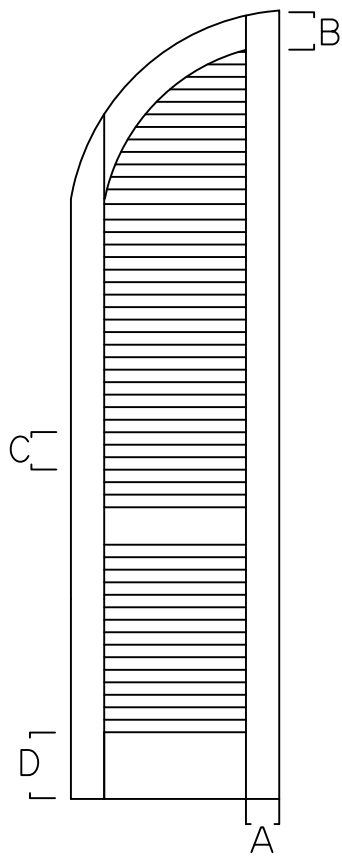
Note. Rail Sizes May Vary Depending On Louver Spacing

Note. Impact Rating On Full Round Double Hung Portion Only.

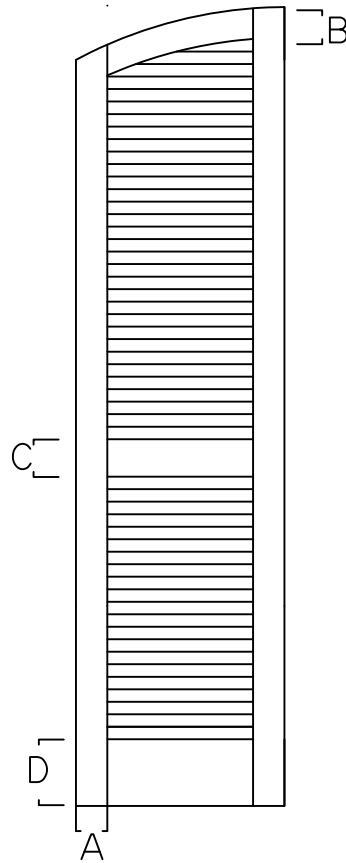
	Impact		Non Impact
A. Verticle Stile Width	2"		2"
B. Top Rail Height	2"		2"
C. Mid Rail Height	2¼"		2¼"
D. Bottom Rail Height	4½"		4"
E. Spring Line Rail Height	2¼"		NA
Thickness	1¼"		1¼"
Louver Angle	20°		20°
Louver Size	1½"		1½"
Maximum Panel Size	22" 120"	Width Height	45" 120"



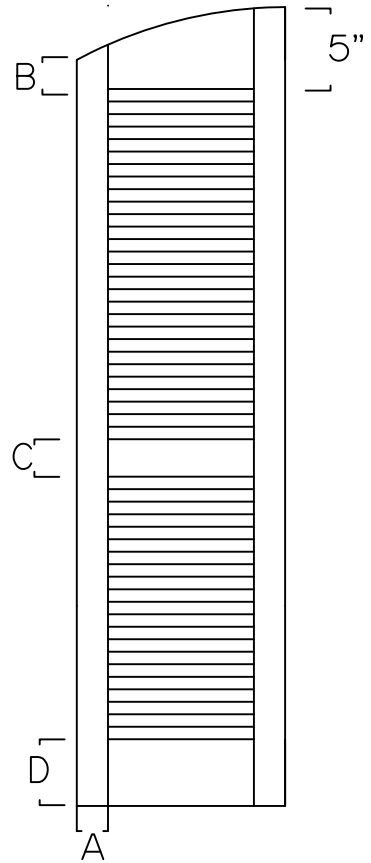
Full Round
Impact



Full Round
Non Impact



Elliptical
Non Impact



Elliptical
Impact

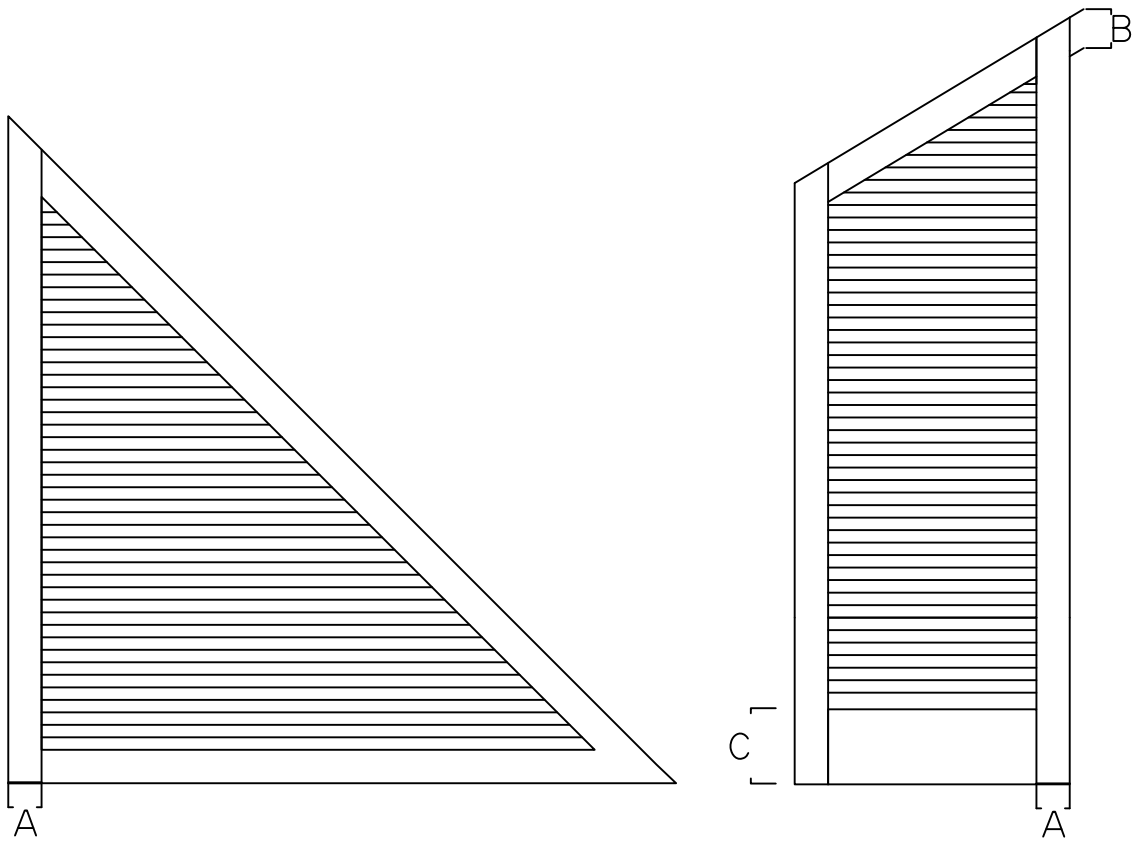
Classic Louver Angle Panel

Note. Rail Sizes May Vary Depending On Louver Spacing.

- A. Vertical Stile Width 2"
- B. Top Rail Height 2"
- C. Bottom Rail Height 4"

Thickness 1½"
Louver Angle 20°
Louver Size 1½"

Maximum Panel Size Width 45"
 Height 120"

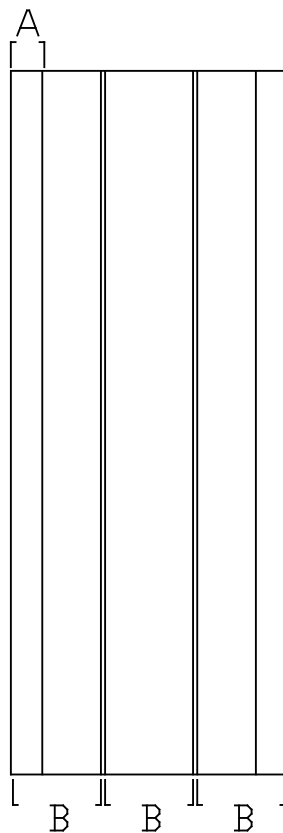


Classic Board Panel

Standards Unless Otherwise Specified

Implied Board Widths Vary By Request.

	Impact		Non Impact
A. Vertical Stile Width	2"		2"
B. Board Width	$\frac{1}{3}$ of Panel Width		$\frac{1}{3}$ of Panel Width
Thickness	1 $\frac{1}{4}$ "		1 $\frac{1}{4}$ "
Maximum Panel Size	30" 120"	Width Height	30" 120"



Classic Board And Batten

Standards Unless Otherwise Specified

Board width 5" (varied as dictated by panel width).

Custom board spacing available upon request.

Impact

Non Impact

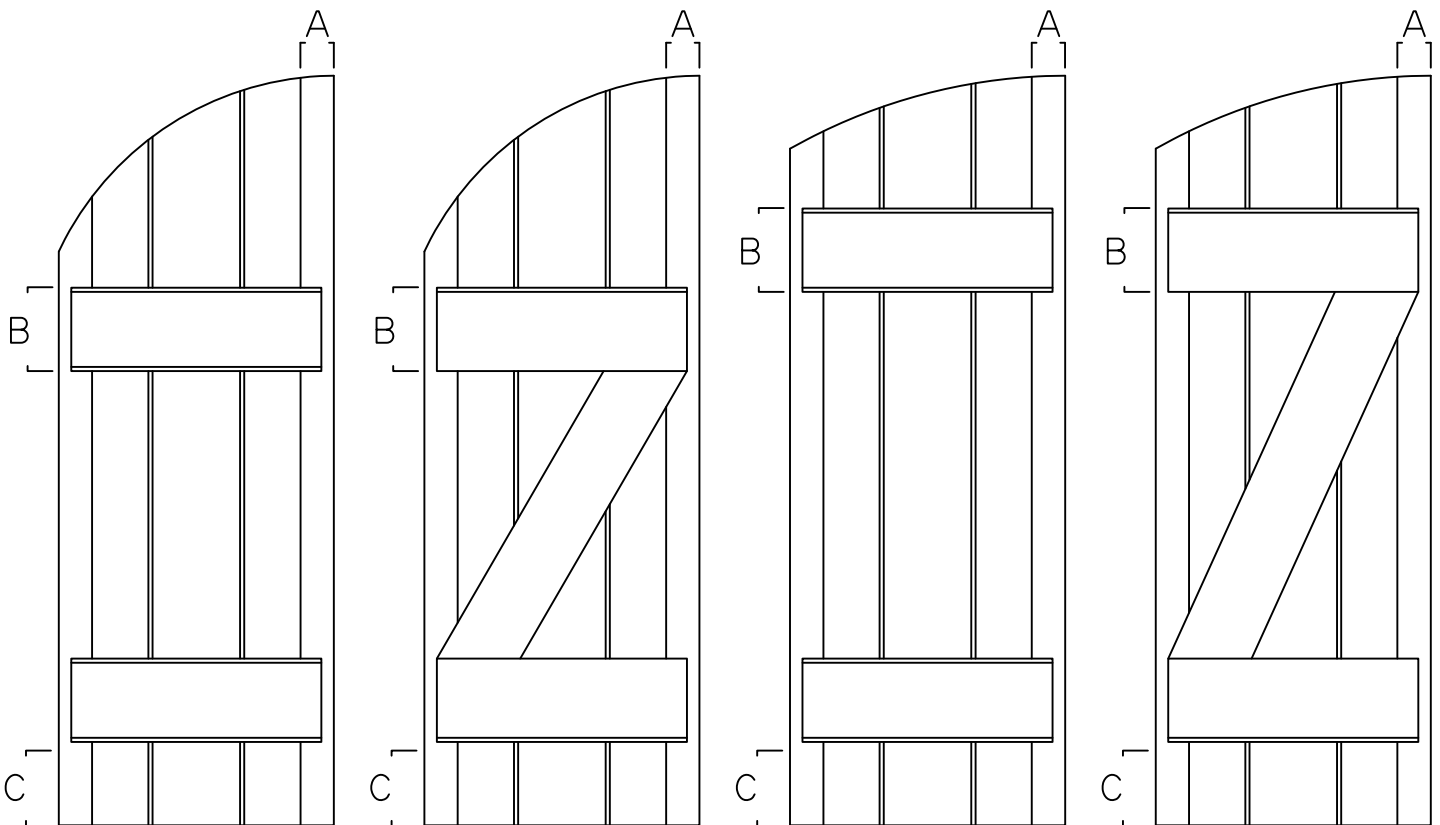
A. Vertical Stile Width	2"	2"
B. Batten Width	5"	5"
C. Batten Placement	5"	5"

Thickness 1 1/4"

1 1/4"

Maximum Panel Size 30" 120"

Width 30"
Height 120"



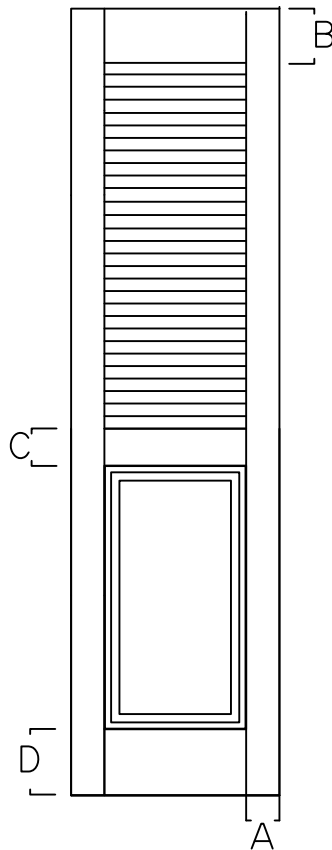
Full Round

Elliptical

Classic French Quarter Panel

Note. Rail Sizes May Vary Depending On Louver Spacing

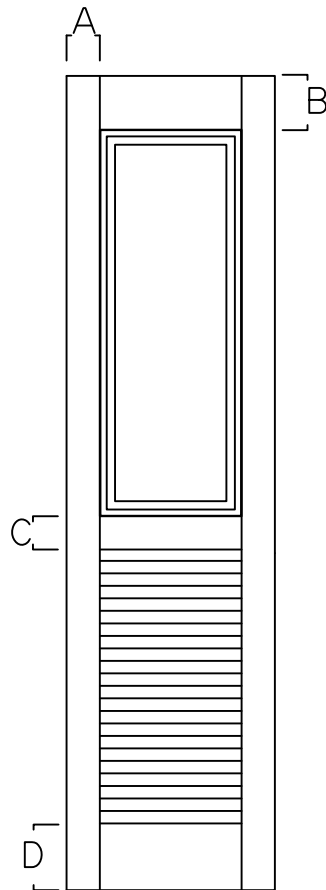
	Impact	Non Impact
A. Verticle Stile Width	2"	2"
B. Top Rail Height	4"	3 $\frac{1}{4}$ "
C. Mid Rail Height	2 $\frac{1}{4}$ "	2 $\frac{1}{4}$ "
D. Bottom Rail Height	4 $\frac{1}{2}$ "	4"
Thickness	1 $\frac{1}{4}$ "	1 $\frac{1}{4}$ "
Louver Angle	20°	20°
Louver Size	1 $\frac{1}{2}$ "	1 $\frac{1}{2}$ "
Maximum Panel Size	22" 120"	Width Height 30" 120"



Classic European Panel

Note. Rail Sizes May Vary Depending On Louver Spacing

	Impact		Non Impact
A. Verticle Stile Width	2"		2"
B. Top Rail Height	4"		3¼"
C. Mid Rail Height	2¼"		2¼"
D. Bottom Rail Height	4½"		4"
Thickness	1¼"		1¼"
Louver Angle	20°		20°
Louver Size	1½"		1½"
Maximum Panel Size	22" 120"	Width Height	30" 120"

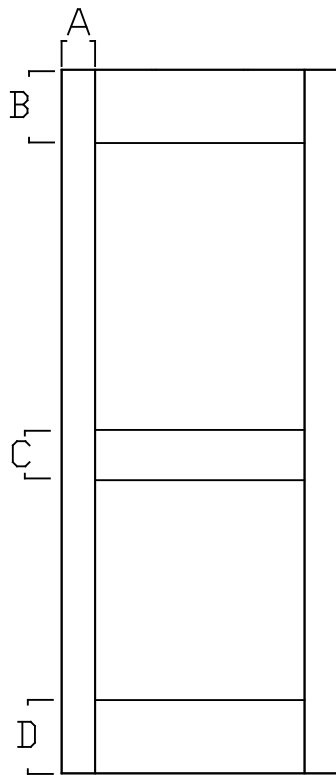


Classic Recessed Flat Panel

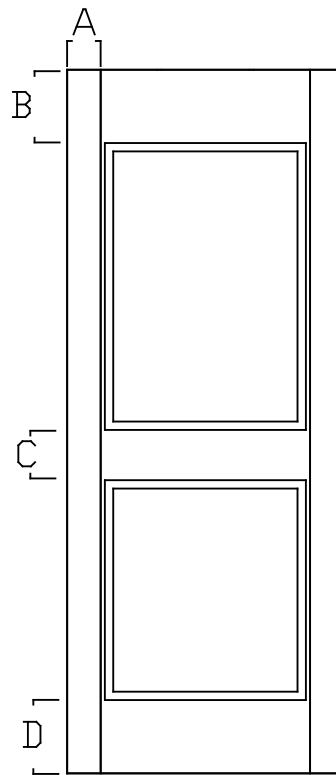
Standards Unless Otherwise Specified

Implied Board Widths Vary By Request.

	Impact	Non Impact
A. Vertical Stile Width	2"	2"
B. Top Rail Height	4"	4"
C. Mid Rail Height	2¼"	2¼"
D. Bottom Rail Height	4"	4"
Thickness	1¼"	1¼"
Maximum Panel Size	30" 120"	Width Height 30" 120"



Standard

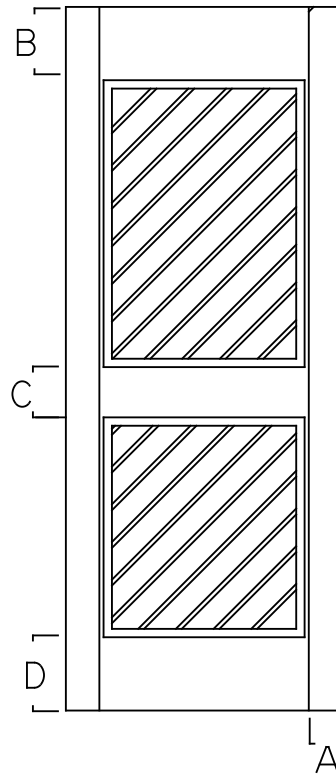
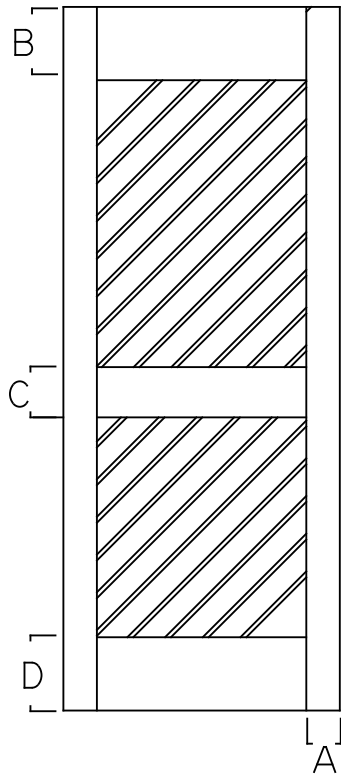


With Optional Beading

Classic Diagonal Panel

Standards Unless Otherwise Specified

	Impact		Non Impact
A. Vertical Stile Width	2"		2"
B. Top Rail Height	4"		4"
C. Mid Rail Height	2¼"		2¼"
D. Bottom Rail Height	4"		4"
Thickness	1¼"		1¼"
Maximum Panel Size	30" 120"	Width Height	30" 120"

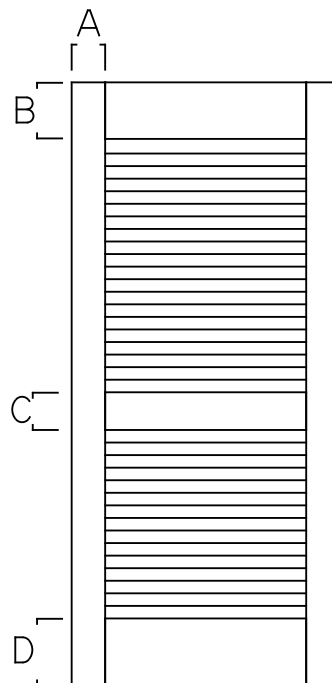


With Optional Beading

Deep South Louver Panel

Note Rail Sizes May Vary Depending On Louver Spacing

	Impact	Non Impact
A. Vertical Stile Width	2"	2"
B. Top Rail Height	3 $\frac{1}{4}$ "	4"
C. Mid Rail Height	2 $\frac{1}{4}$ "	2 $\frac{1}{4}$ "
D. Bottom Rail Height	4 $\frac{1}{2}$ "	4"
Panel Thickness	1 $\frac{3}{4}$ "	1 $\frac{3}{4}$ "
Louver Angle	36°	36°
Louver Size	2"	2"
Maximum Panel Size	22" 120"	Width 45" Height 120"



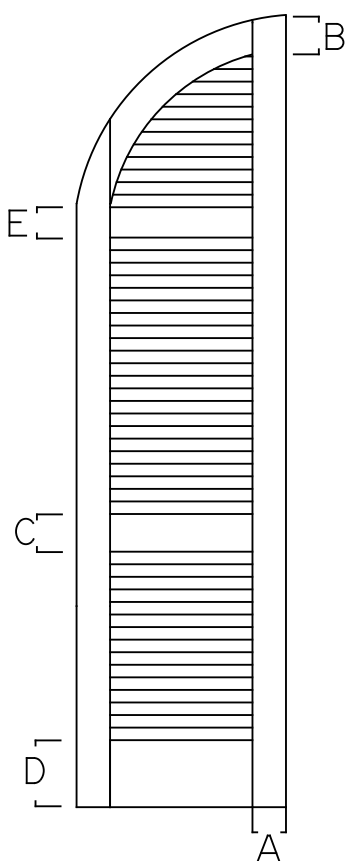
Deep South Arch Top Louver Panel

Note Rail Sizes May Vary Depending On Louver Spacing

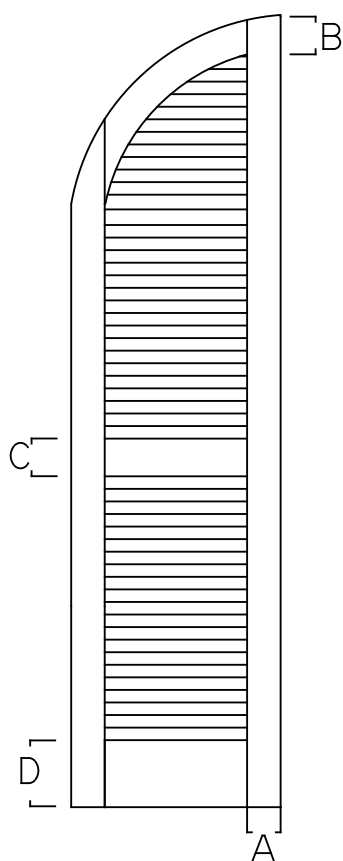
Note. Impact Rating On Full Round Double Hung Portion Only.

	Impact	Non Impact
A. Verticle Stile Width	2"	2"
B. Top Rail Height	2"	2"
C. Mid Rail Height	2¼"	2¼"
D. Bottom Rail Height	4½"	4"
E. Spring Line Rail Height	2¼"	NA
Panel Thickness	1¾"	1¾"
Louver Angle	36°	36°
Louver Size	2"	2"

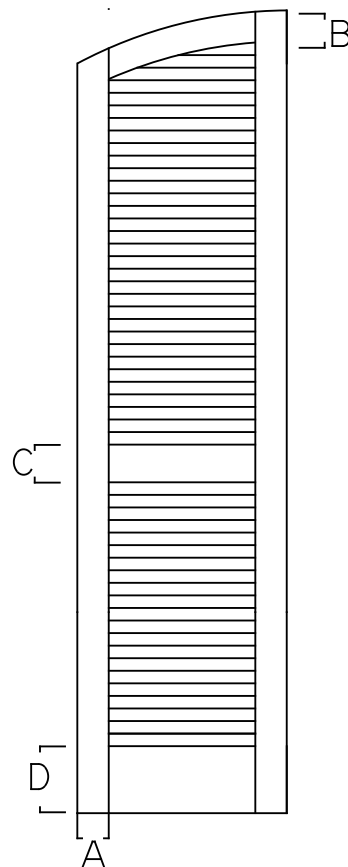
Maximum Panel Size	22" 120"	Width Height	30" 120"
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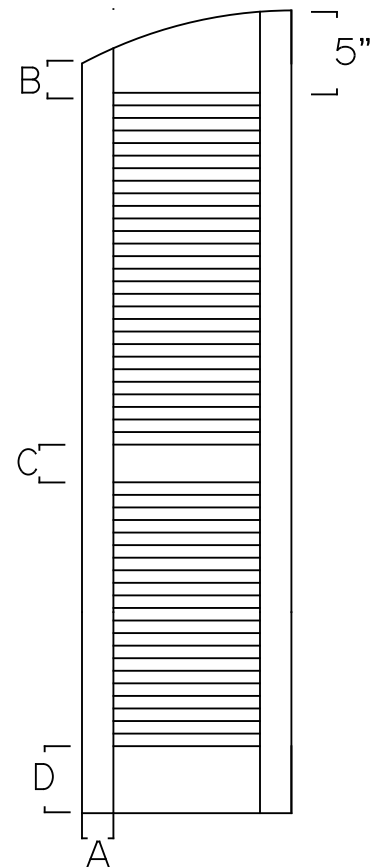
Full Round
Impact



Full Round
Non Impact



Elliptical
Non Impact



Elliptical
Impact

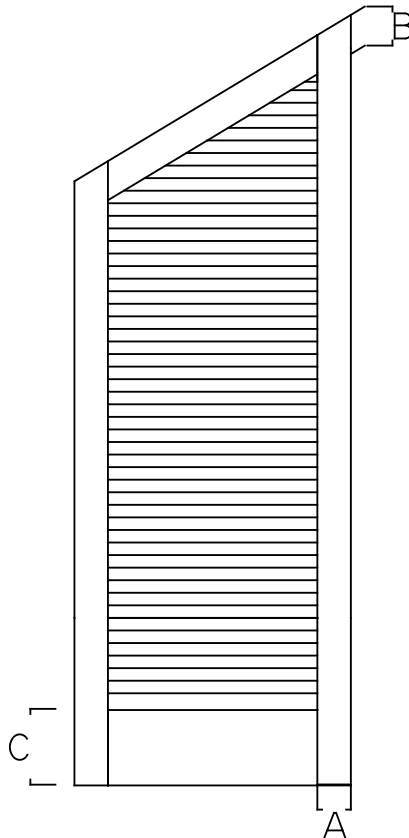
DeepSouth Angle Louver Panel

Note. Rail Sizes May Vary Depending On Louver Spacing.

A. Vertical Stile Width	2"
B. Top Rail Height	2"
C. Bottom Rail Height	4"

Thickness	1 ³ / ₄ "
Louver Angle	36°
Louver Size	2"

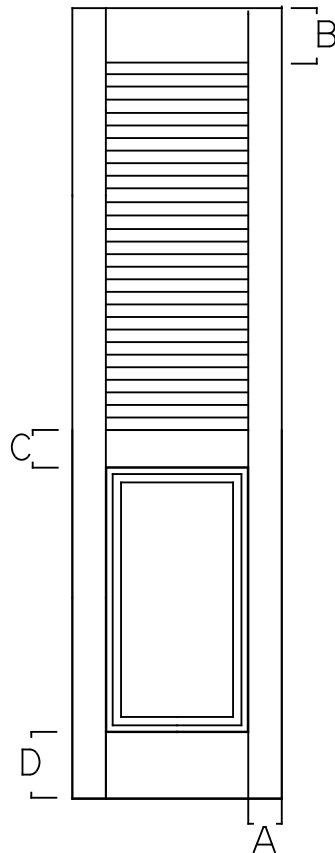
Maximum Panel Size	Width	45"
	Height	120"



Deep South French Quarter Panel

Note Rail Sizes May Vary Depending On Louver Spacing

	Impact	Non Impact
A. Verticle Stile Width	2"	2"
B. Top Rail Height	4"	3 $\frac{1}{4}$ "
C. Mid Rail Height	2 $\frac{1}{4}$ "	2 $\frac{1}{4}$ "
D. Bottom Rail Height	4 $\frac{1}{2}$ "	4"
Panel Thickness	1 $\frac{3}{4}$ "	1 $\frac{3}{4}$ "
Louver Angle	36°	36°
Louver Size	2"	2"
Maximum Panel Size	22" 120"	Width Height 30" 120"

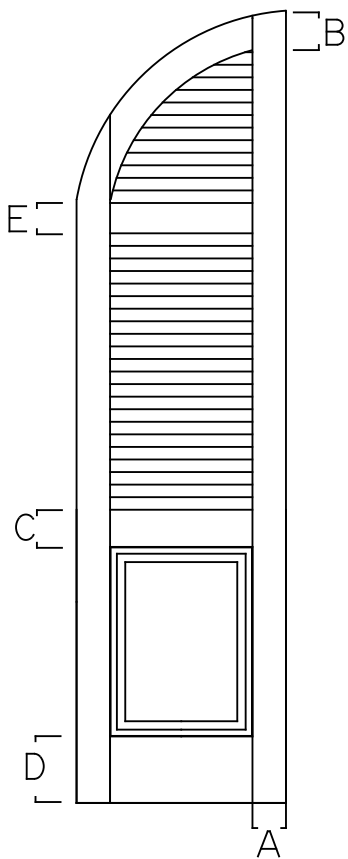


Deep South French Quarter Arch Top

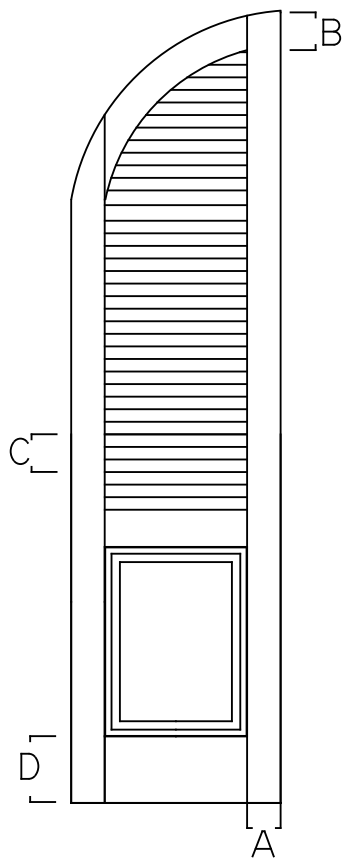
Note. Rail Sizes May Vary Depending On Louver Spacing

Note. Impact Rating On Full Round Double Hung Portion Only.

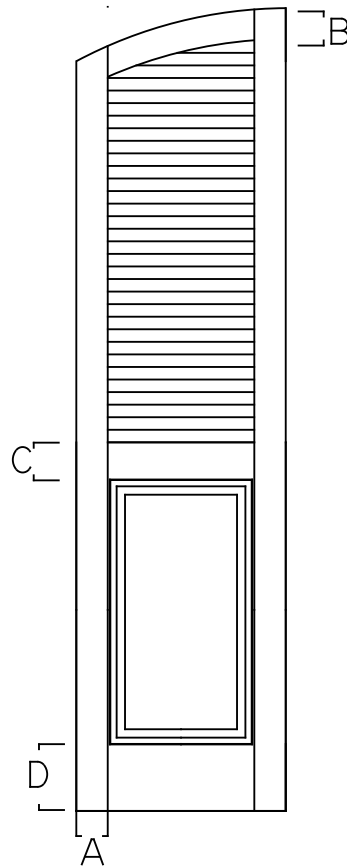
	Impact	Non Impact
A. Vertical Stile Width	2"	2"
B. Top Rail Height	2"	2"
C. Mid Rail Height	2¼"	2¼"
D. Bottom Rail Height	4½"	4"
E. Spring Line Rail Height	2¼"	NA
Thickness	1¾"	1¾"
Louver Angle	36°	36°
Louver Size	2"	2"
Maximum Panel Size	22" 120"	Width Height 30" 120"



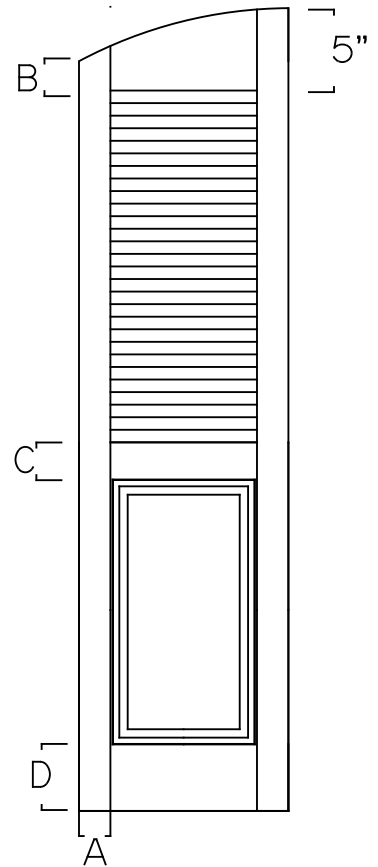
Full Round Impact



Full Round Non Impact



Elliptical Non Impact

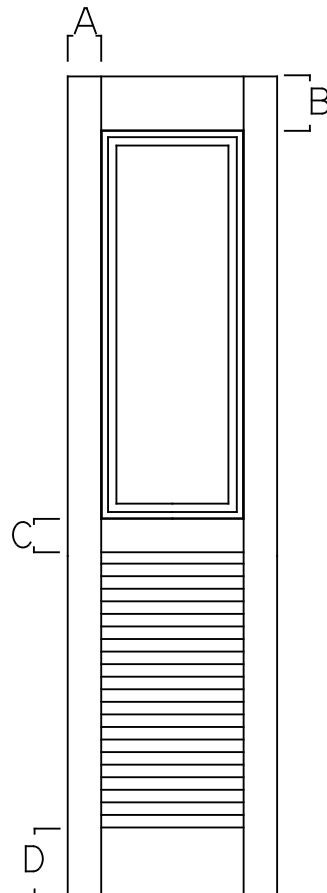


Elliptical Impact

Deep South European Panel

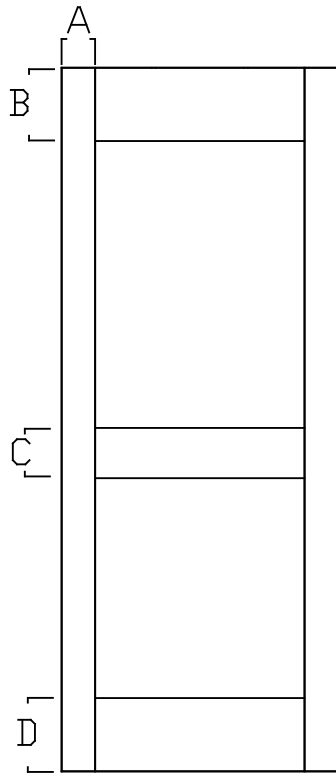
Note Rail Sizes May Vary Depending On Louver Spacing

	Impact	Non Impact
A. Verticle Stile Width	2"	2"
B. Top Rail Height	4"	3¼"
C. Mid Rail Height	2¼"	2¼"
D. Bottom Rail Height	4½"	4"
Panel Thickness	1¾"	1¾"
Louver Angle	36°	36°
Louver Size	2"	2"
Maximum Panel Size	22" 120"	Width Height 30" 120"

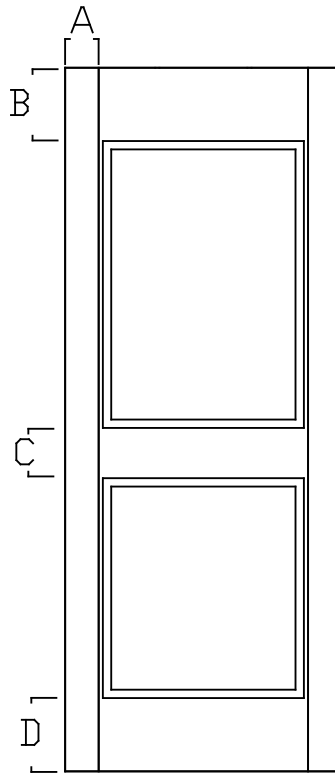


Deep South Recessed Flat Panel
 Standards Unless Otherwise Specified
 Implied Board Widths Vary By Request.

	Impact	Non Impact
A. Vertical Stile Width	2"	2"
B. Top Rail Height	4"	4"
C. Mid Rail Height	2¼"	2¼"
D. Bottom Rail Height	4"	4"
Thickness	1¾"	1¾"
Maximum Panel Size	30" 120"	Width Height 30" 120"



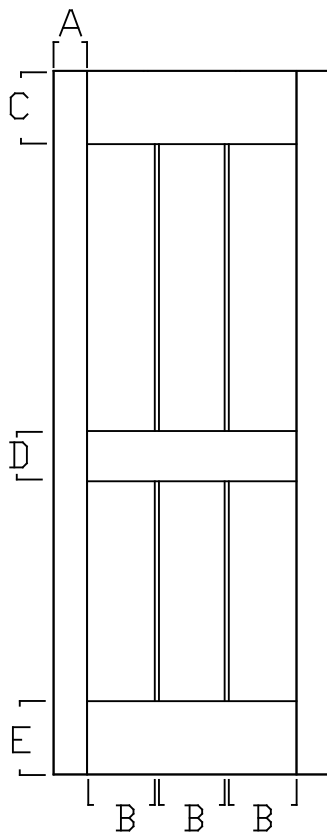
Standard



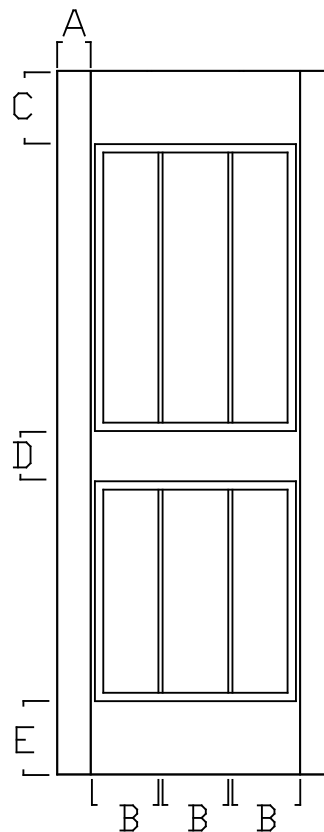
With Optional Beading

Deep South Framed Board And Batten Panel
 Standards Unless Otherwise Specified
 Implied Board Widths Vary By Request.

	Impact	Non Impact
A. Vertical Stile Width	2"	2"
B. Board Width	$\frac{1}{3}$ of Panel Width	$\frac{1}{3}$ of Panel Width
C. Top Rail Height	4"	4"
D. Mid Rail Height	2 $\frac{1}{4}$ "	2 $\frac{1}{4}$ "
E. Bottom Rail Height	4"	4"
Thickness	1 $\frac{3}{4}$ "	1 $\frac{3}{4}$ "
Maximum Panel Size	30" 120"	Width Height 30" 120"



Standard

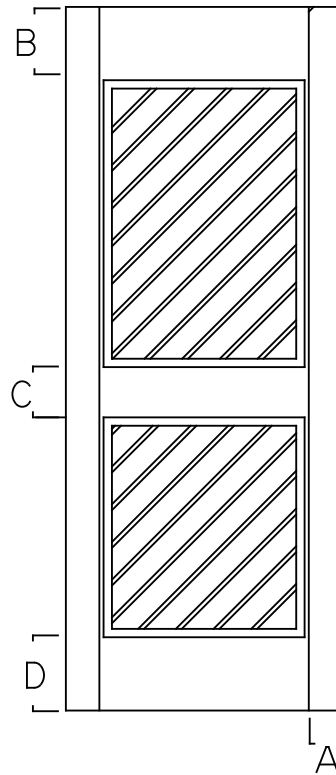
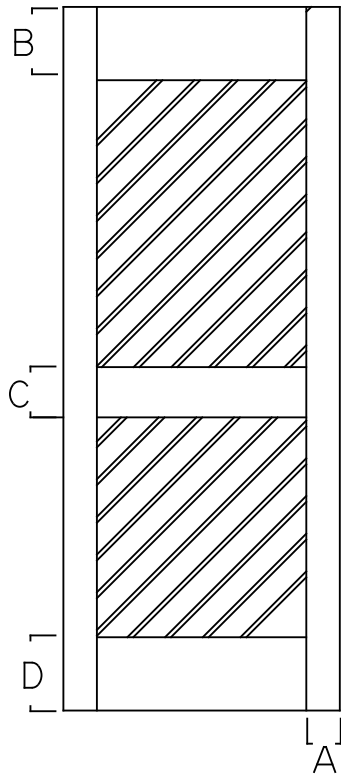


With Optional Beading Ver. 1

Deep South Framed Diagonal Board Panel

Standards Unless Otherwise Specified

	Impact		Non Impact
A. Vertical Stile Width	2"		2"
B. Top Rail Height	4"		4"
C. Mid Rail Height	2¼"		2¼"
D. Bottom Rail Height	4"		4"
Thickness	1¾"		1¾"
Maximum Panel Size	30" 120"	Width Height	30" 120"



With Optional Beading

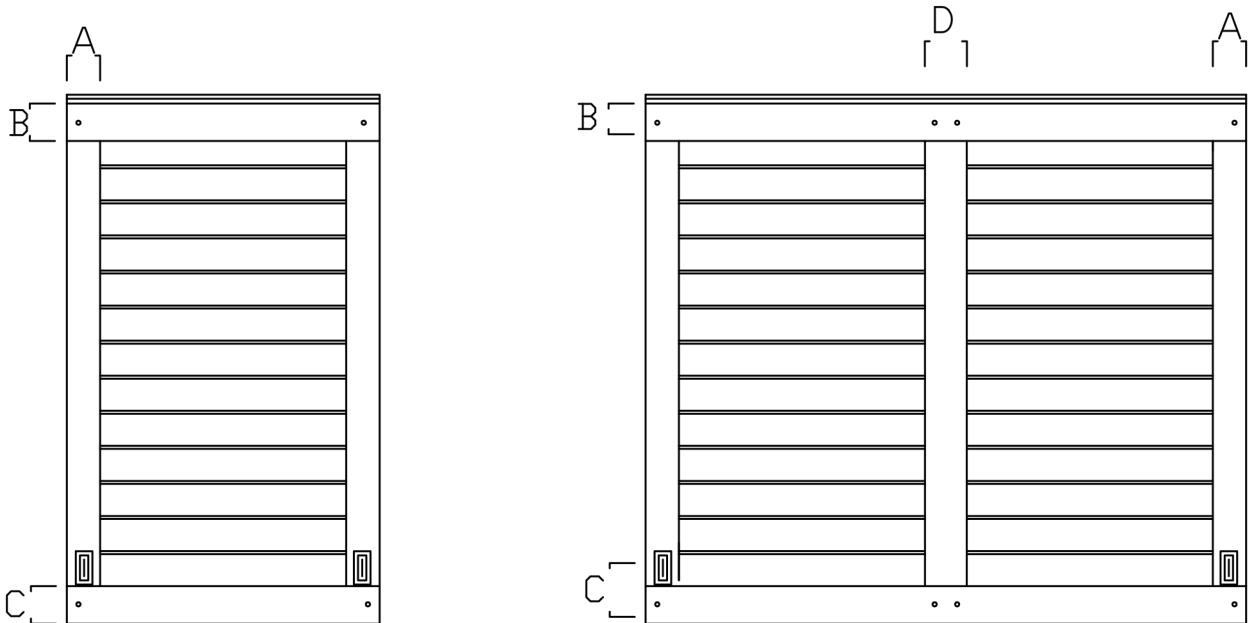
Aluminum Bahama

Note Subtract additional 5/8" from height when measuring trapped opening to accommodate attached male track.

A. Verticle Stile Width	2"
B. Top Rail Height	2 $\frac{1}{4}$ "
C. Bottom Rail Height	2 $\frac{1}{4}$ "
D. Verticle Stile Width	2 $\frac{1}{2}$ "

Panel Thickness	1 $\frac{1}{4}$ "
Louver Angle	25°
Louver Width	2"
Louver Gap In Verticle position	$\frac{1}{4}$ "

Maximum Panel Height 120"



Classic Bahama Panel (Non Impact)

Note Rail Sizes May Vary Depending On Louver Spacing

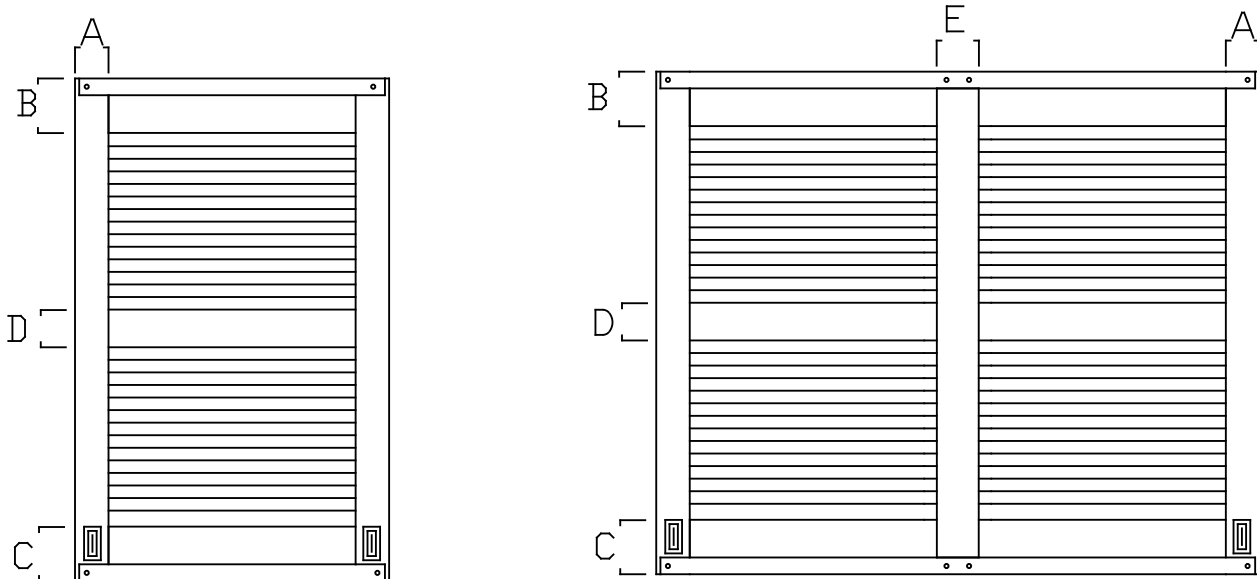
Note Up To 45" Wide With No Vertical Mull.

Up To 90" Wide And 90" Tall With 1 Vertical Mull.

A. Verticle Stile Width	2"
B. Top Rail Height	3¼"
C. Bottom Rail Height	3¼"
D. Mid Rail Height	2¼"
E. Verticle Stile Width	2½"

Panel Thickness	1¼"
Louver Angle	28°
Louver Width	1½"
Louver Gap In Verticle position	¼"

Maximum Panel Height 120"



Note - Bahamas 74" And Taller Require A Center Rail Ver. 1.5

Classic Clearview Bahama Panel

Note Rail Sizes May Vary Depending On Louver Spacing

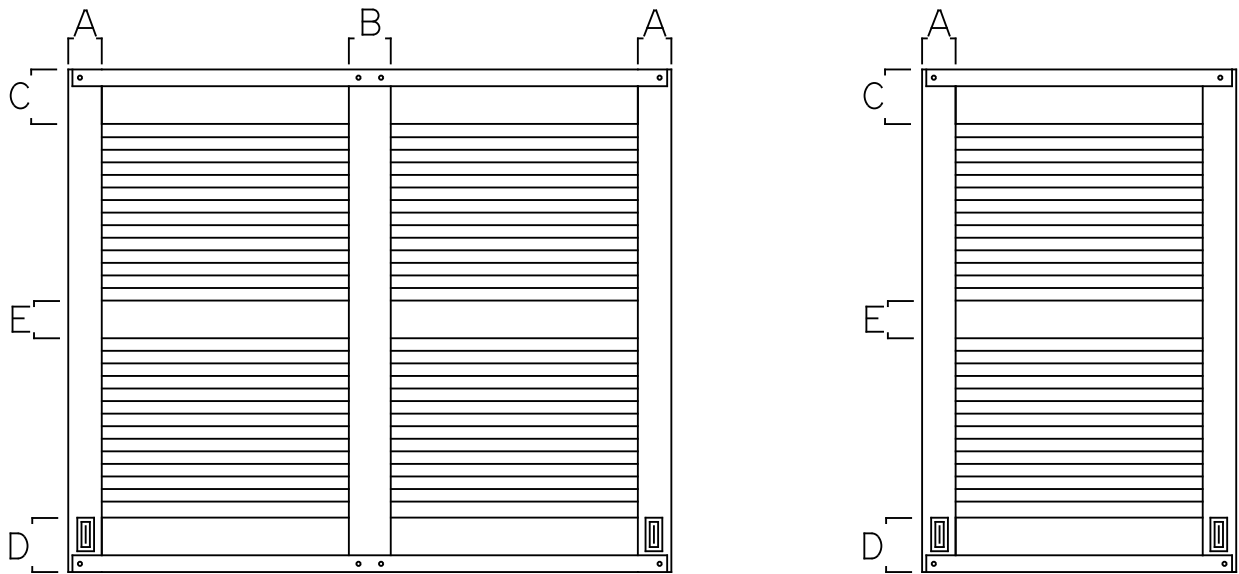
Note Up To 45" Wide With No Vertical Mull.

Up To 90" Wide And 90" Tall With 1 Vertical Mull.

A. Verticle Stile Width	2"
B. Verticle Stile Width	2½"
C. Top Rail Height	3¼"
D. Bottom Rail Height	3¼"

Panel Thickness	1¼"
Louver Angle	34°
Louver Width	1¼"
Louver Gap In Verticle position	⅜"

Maximum Panel Size Height 120"



Note - Bahamas 74" And Taller Require A Center Rail

Ver. 1.1